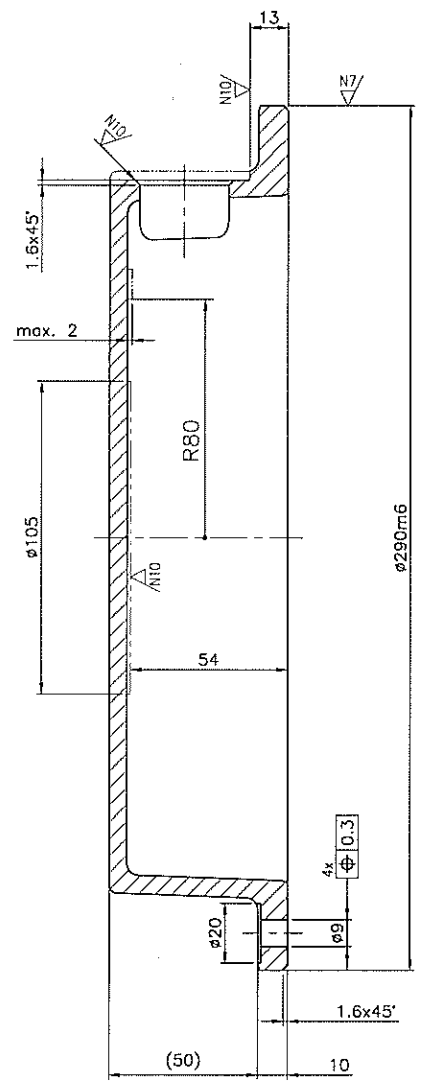


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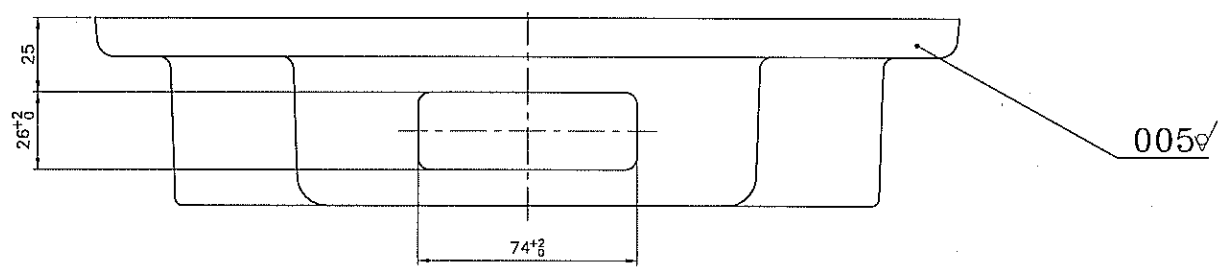
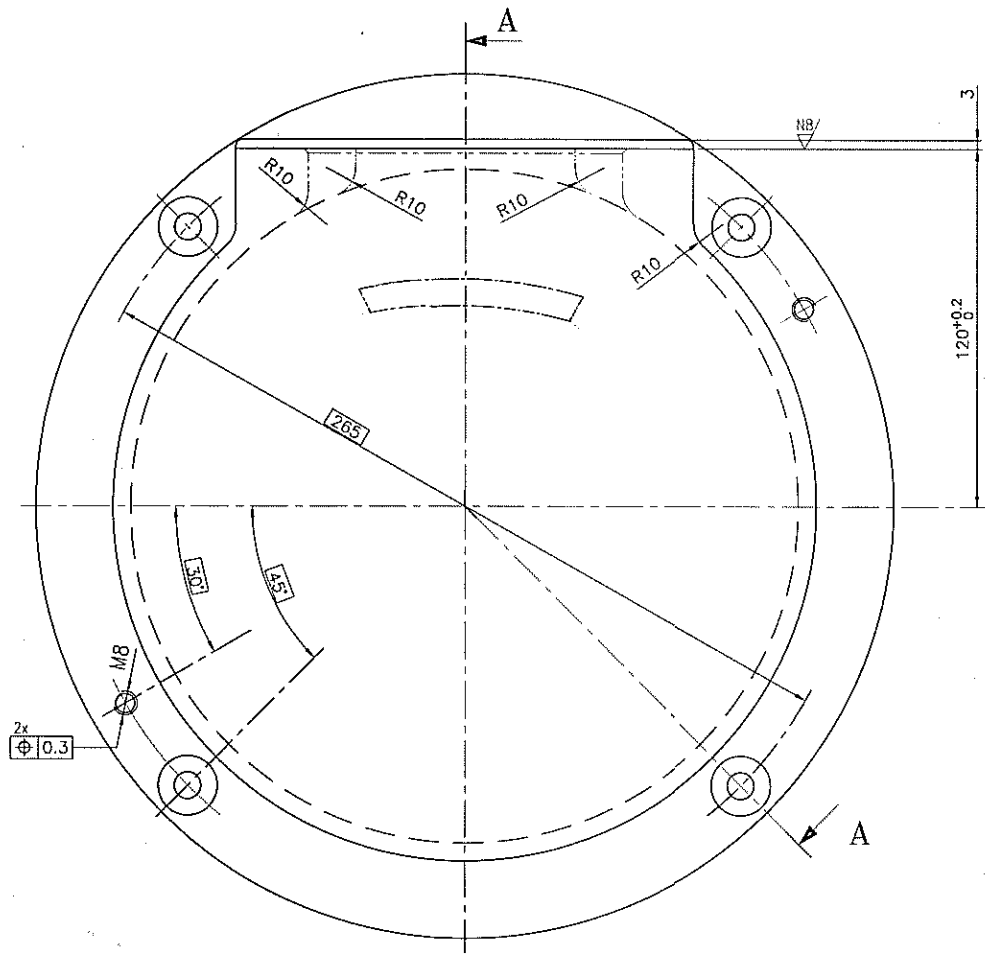
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

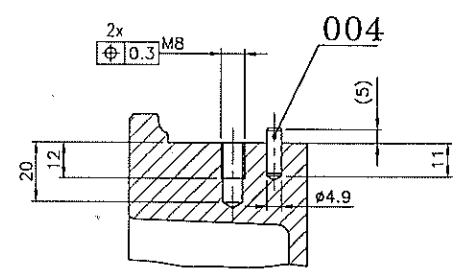
DRG. NO. 1 445 01 64052



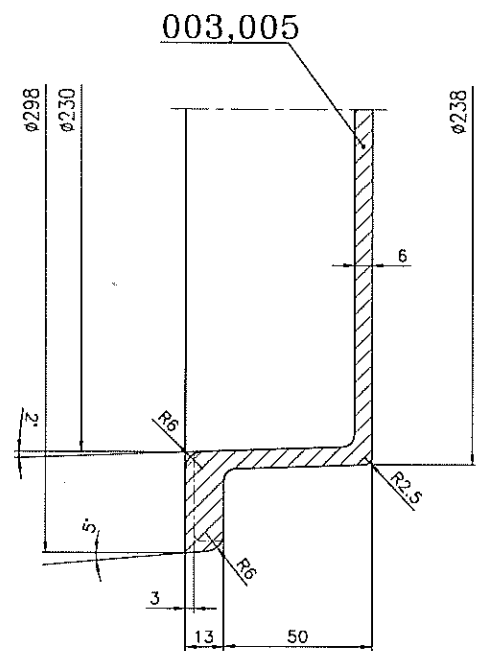
SECTION-AA



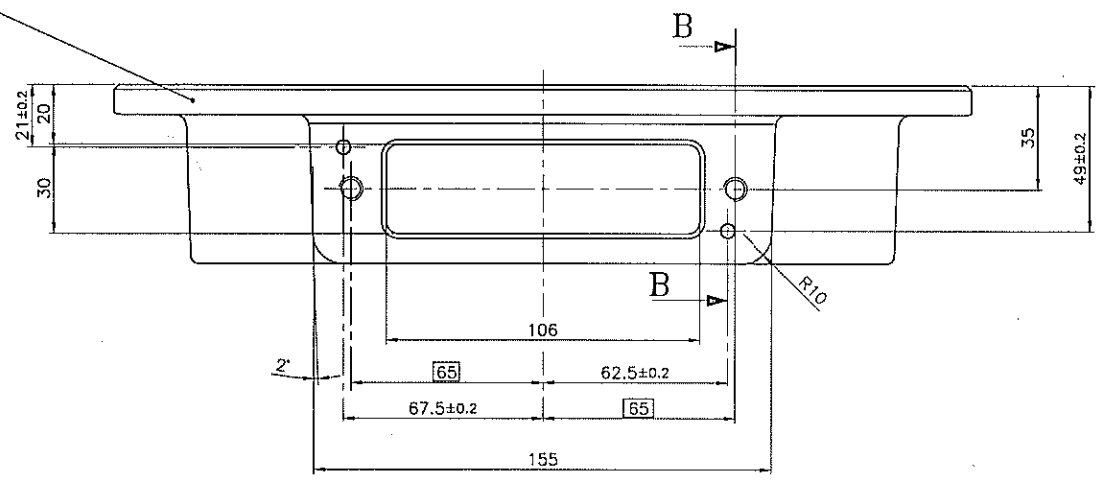
SECTION-BB



SECTION-004



002 (✓)
003 ✓



NOTE:-

- MATERIAL-CARBON-STEEL-CASTING-Gr. 430-450W TO IS-1030'89.
- 1. MATERIAL SPHEROIDAL GRAPHITE CAST IRON (SGCI) TO DIN-1693 PART-1, GR-GGG/40 OR GR. 400/18 OF IS:1865-1991 (LATEST VERSION) TO SPECN.NO. 4TMS.096.068

GRADE	NUMBER	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
Ro	μm	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL		✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	~

REV.	DATE	ALTERED	CHECKED	APPROVED	REV.	DATE	ALTERED	CHECKED	APPROVED	REV.	DATE	ALTERED	CHECKED	APPROVED	REV.	DATE	ALTERED	CHECKED	APPROVED
01	11.01.11																		

001	SPEED PROBE HOUSING (CAST)																		
QTY	VAR	00	REMARKS	VAR. NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	IT. NO.	MATL. CODE	UNIT	WT.	QTY.	ZONE						
ADDITIONAL INFORMATION														TYPE OF PRODUCT					
STATUS OF DRAWING														NAME OF CUSTOMER/PROJECT					
DISTRIBUTION OF PRINTS														TRACTION MOTOR					
TME-1, TXM-3, TNX-1.														6FRA 6068					
DEPT. TME														BHARAT HEAVY ELECTRICALS LTD					
CODE 405														BHOVAL					
TITLE														SPEED PROBE HOUSING					
DRG. UPDATED & DIGITIZED														CAST					
REF. TO ASSY. DRG.														ITEM NO.					
14450164053														001					
DRAWING NO.														REV.					
1 445 01 64052														01					
SHT. NO.														NO. OF SHT.					
01														01					